Recommended tightening torque

Type of product		Torque - Ncm		
		X-Small	Small	Large
Cover Screw	V			
	13	Manual*	Manual*	Manual*
Healing Abutment Healing Abutment Uni ProHeal Cap Healing Cap Angled		Manual**	Manual**	Manual**
TempDesign™				
		_	15	15
Temporary Abutment		15	15	15
20°/45° UniAbutment		_	15	15
Bridge Screws	Constants of the Constant of the Constants of the Constants of the Constant of the Con	_	15	15
Atlantis® abutments for Astra Tech Implant System®				
ZirDesign™ TiDesign™ CastDesign™ Angled Abutment	105.5	15***	20	20
Direct Abutment™	5			
Ball Abutment Locator™ Abutment		_	25	25

 $^{^{*}}$ Only light finger force (5-10 Ncm) using a manual screwdriver or contra angle preset at 25 rpm and 5-10 Ncm torque.

^{**} Only light finger force (5-10 Ncm) using a manual screwdriver. Do not use a Ratchet Wrench or Torque Wrench.

^{***} Note: Available for TiDesign, Atlantis abutment - titanium and Atlantis abutment - Gold shaded.